**TECHNICAL DATASHEET** 

# Industrial Grade Open Frame Power Supply 150W/24V BI150-240A-R



#### Applications

- Industrial automation machinery
- Industrial control system
- Electronic instruments, equipment, or apparatus
- · Semiconductor fabrication equipment



#### Safety Standards



CB Certified for worldwide use / PSE Compliance

#### Dimensions

160 x 75 x 37 mm (6.30 x 2.95 x 1.46 inch)

#### **Features**

- Universal AC Input range (85 264 Vac)
- Active Boost PFC ensures high PF and complying with Harmonic current EN 61000-3-2, Class D
- Half-Bridge ZVS topology achieves up to 91 % efficiency
- -10 to 70 °C ultra-wide operation range at convention cooling
- Conformal coating on PCBA to be against moisture, dust, and chemical pollutants
- Design compliance with EMI EN 55032, EMS EN 55024, safety EN/UL 62368-1, and RoHS Directive
- Operation altitude up to 5000 meters.
- 5 years warranty(with conditions)

#### **Scopes**

This industry grade of Open Frame Power Supply can operate in universal AC input from 85 to 264 Vac with lower inrush current. The built-in active Boost PFC ensures high PF and complying with Harmonic Current Emission EN 61000-3-2 class D. Embedded Half-Bridge ZVS topology enhances conversion efficiency up to 91%. Moreover, ultra-wide temperature of -10 to 70 °C, conformal coating on the PCBAs against moisture, dust and chemical pollutants, long life and only recognized Japanese capacitor usage makes it robust in a variety of critical application environments.

This product is certified for EMI standard according to EN 55032, EMS standard according to EN 55024, and major international safety standards according to EN/UL 62368-1 and is fully compliant with RoHS Directive for environmental protection.

# AC Input Characteristics

100-240 Vac
85-264 Vac
50-60 Hz
47-63 Hz
120-370 Vdc
< 1.6 A @ 115 Vac, < 0.8 A @ 230 Vac
90% typ. @ 115 Vac, 91% typ. @ 230 Vac (100% load)
< 1.5 W @ 115 / 230 Vac
< 30 A @ 115 Vac, < 60 A @ 230 Vac
> 0.9 @ 115 / 230 Vac (100% load)
< 300 uA @ 115 / 230 Vac

## DC Output Characteristics

Nominal Output Voltage	24 Vdc
Output Voltage Adjustment Range	21.6-26.4 Vdc
Rated Output Current	6.3 A (continuously operating at 24V)
Minimum Output Current	0 A
Output Power	150 W (while output voltage <=24V, current derating needed while output voltage >24V to keep total power at 150W)
Line Regulation	±0.5 %
Load Regulation	±1 %
Ripple and Noise (20 MHz)	< 150 mVpp @ > 0°C to 50°C < 180 mVpp @ -10°C to 0°C
Start-up Time	< 0.5 second @ 115 / 230 Vac (100% load)
Hold-up Time	20 ms typ. @ 115 / 230 Vac (100% load)
Overshoot & Undershoot at Dynamic Response	± 5% @ 0-50% load and 50-100% load (Slew Rate: 0.1 Α/μS)
Capacitive Loading	4,000 µF Max

#### Protections

Over Current Protection	Auto-Recovery mode after fault condition is removed
Short Circuit Protection	Auto-Recovery mode after fault condition is removed
Over Voltage Protection	27.6-33.6 V, Latch off Mode. Recycle AC ON/OFF is necessary to recover.
Over Temperature Protection	Latch Off Mode. Recycle AC ON/OFF is necessary to recover.

#### Environment

Operating Temperature Range	-10°C to +70°C
Storage Temperature Range	-25°C to +85°C
Power De-rating	Convection >50°C de-rate power by 2% / °C Forced Cooling at 10CFM >60°C de-rate power by 2% / °C
	< 90Vac de-rate power by 2% / V
Operating Humidity	5 to 95% RH (Non-Condensing)
Operating Altitude	0 to 5,000 Meters (16,400 ft)

### Reliability

MTBF	>200,000 hrs. as per JEITA RCR-9102B
Expected Capacitor Life time	10 years (115 Vac, 50% load @ 40°C)
Shock Test (Non-Operating)	IEC 60068-2-27, Half Sine Wave: 20 G for a duration of 11ms, 3 shocks for each 3 directions
Vibration (Operating)	IEC 60068-2-6, Sine Wave: 10 Hz to 55 Hz @ 19.6 m/S <sup>2</sup> (2 G peak); 3 min per cycle, 60 min per axis for all X, Y, Z directions

# Safety Standards

TUV Bauart Electrical UL/cUL recognized	EN 60950-1, EN 62368-1	
	UL/cUL recognized	UL 62368-1
Safety	PSE Compliance	Design to meet DENAN at 100Vac - 240Vac
CB scheme	CB scheme	IEC 60950-1, IEC 62368-1
CE		In conformance with EMC Directive 2014/30/EU and Low Voltage Directive 2014/35/EU
UKCA		In conformance with Electromagnetic Compatibility Regulations 2016 and Electrical Equipment (Safety) Regulations 2016
	Input to Output	3000 Vac / 10 mA / 1 minutes
Hi-Pot Test	Input to Ground	2000 Vac / 10 mA / 1 minutes
	Output to Ground	500 Vac / 10 mA / 1 minutes

### EMC

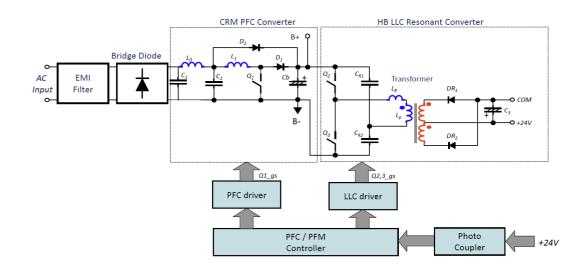
Emission (CE&RE)		CISPR 32, EN/BS EN 55032, FCC 47: Class B
Harmonic Current	Emission	IEC/EN/BS EN 61000-3-2, Class A and Class D
Voltage Fluctuation	and Flicker	IEC/EN/ BS EN 61000-3-3
Immunity		EN/BS EN 55024
Electrostatic Discharge	IEC 61000-4-2	Level 4 Criteria A Air Discharge: 15 kV Contact Discharge: 8 kV
Radiated Field	IEC 61000-4-3	Level 3 Criteria A 80 MHz – 1 GHz, 10 V/M with 1 kHz tone / 80% modulation

Electrical Fast Transient / Burst	IEC 61000-4-4	Level 3 Criteria A 2 kV
Surge	IEC 61000-4-5	Level 3 Criteria A Common Mode: 2 kV Differential Mode: 1 kV
Conducted	IEC 61000-4-6	Level 3 Criteria A 150 kHz - 80 MHz, 10 Vrms
Power Frequency Magnetic Fields	IEC 61000-4-8	Criteria A Magnetic field strength 30 A/Meter
Voltage Dips	IEC 61000-4-11	100% dip; 1 cycle (20 ms); Self Recoverable
Low Energy Pulse Test (Ring Wave)	IEC 61000-4-12	Level 3 Criteria A Common Mode: 2 kV Differential Mode: 1 kV

#### **Mechanical**

Dimensions	160 x 75 x 37 mm (6.	30 x 2.95 x 1.46 inch)	
Weight	0.29 kg (0.64 lb)		
	JST	JWT	TYCO
Input Connector	B3P5-VH(LF)(SN)	A3963WV2-5P-A	7-1123724-3
Output Connector	B6P-VH(LF)(SN)	A3963WV2-6P	1744489-6
	B7P-VH(LF)(SN)	A3963WV2-7P	1744489-7
Acoustic Noise	Sound Pressure Lev supply)	vel (SPL) < 25 dBA (*	1 Meter from power

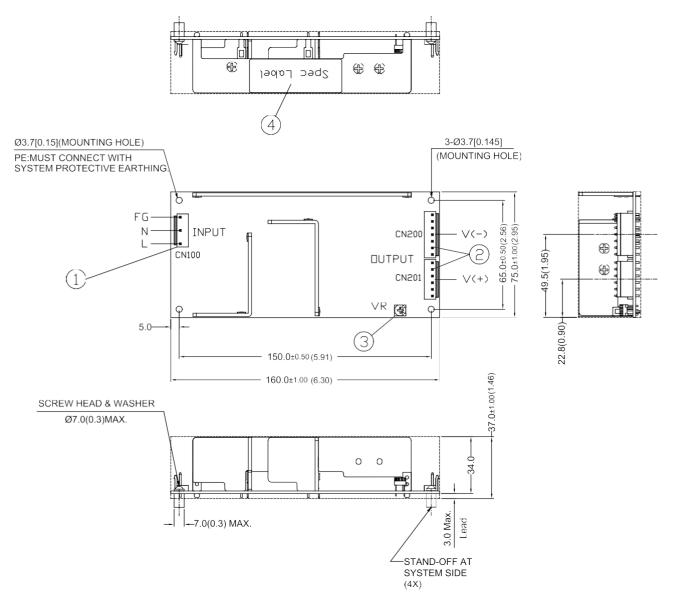
# Block Diagram



Note: Block Diagram for CRM PFC -+ HB-LLC

Dimensions

#### L x W x H: 160 x 75 x 37 mm [6.30 x 2.95 x 1.46 inch]



ltem	Device Description
1	Input Connector (CN100)
2	Output Connector (CN200, CN201)
3	VR
4	Spec Label

#### Notes

- Dimensions are in mm [inch]
- For information on Mounting Torque, and I/O Connector and Housing, please refer to the Instruction Manual.

# **Engineering Data**

#### Output Load De-rating VS. Surrounding Temperature / AC Input Voltage

Loads Loads 100% 100% 90% 90% De-rating area De-rating area 80% 80% 70% 70% 60% 60% 50% 50% 40% 40% Air Forced 30% Convectional 30% mode mode 20% 20% (10CFM) 10% 10% Temp -10 10 30 40 50 60 70 80 Temp -10 0 10 20 30 40 50 60 70 80 0 20

Condition.1 Open Frame with Surrounding Temperature. (Convectional / Air Forced)

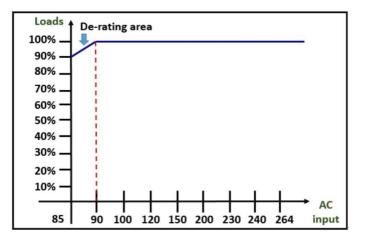
#### Note: De-rating Power Output with Temperature

#### Note

1. At convectional mode, while surrounding temperature >  $50^{\circ}$ C, output de-rating by 2%/ °C up to  $70^{\circ}$ C.

2. At air forced mode, while surrounding temperature >  $60^{\circ}$ C, output de-rating by 2%/ °C up to 70°C.

Condition.2 Open Frame with Different AC inputs



#### Note

1. While AC input lower than 90Vac, output de-rating by 2%/ V down to 85Vac.

#### **Over Current Protection (Auto-Recovery)**

While the power supply has suffered over current condition with 105% of lout of max. load, the self-protection mechanism will be activated to shut down the output and power supply then goes into "Auto-Recovery" mode. But the power supply will automatically recover once the fault condition is removed.

#### Short Circuit Protection (Auto-Recovery)

While a short circuit has been applied, then the self-protection mechanism will be activated to shut down the output and power supply then goes into "Auto-Recovery" mode. But the power supply will automatically recover once the fault condition is removed.

#### Over Voltage Protection (Latch Mode)

While an over voltage failure occurs and exceeds its specified range, the self-protection mechanism will be activated to shut down the output and power supply then goes into "Latch-Off" mode. The power supply will be resumed by the removal of over voltage condition with AC OFF/ON recycle for power supply reset.

#### Over Temperature Protection (Latch Mode)

While an over temperature failure occurs caused by the power supply working over its normal operating conditions or against the definitions of section of "De-rating power", the self-protection mechanism will be activated to shut down the output and power supply then goes into "Latch-Off" mode. The power supply will be resumed by the removal of over temperature condition with AC OFF/ON recycle for power supply reset.

#### Others

#### **Conformal Coating Methods**



Phihong has well-designed conformal coating processes that is executed by automation equipment rather than traditional manual ways to precisely perform it without leakage to ensure coating quality for any industrial products. This can prevent power supply damage caused by dusts, moisture, or any kinds of unexpected chemical pollutants in the critical application atmosphere to achieve expected robust operation.

# PHIHONG

#### **Phihong Locations**













#### Headquarters Phihong Technology Co., Ltd

No.568, Fuxing 3rd Rd., Gueishan Dist., Taoyuan City (33383), Taiwan Tel:+886-3-3277288 Fax:+886-3-3277622 phsales@phihong.com.tw www.phihong.com.tw

#### Phihong Technology Co. Ltd. (Tainan R&D Center)

No. 99, Zhengnan 1st. Street, Yongkang Dist., Tainan City 71046, Taiwan Tel : +886-6-254-7588 Fax : +886-6-254-7288 phsales@phihong.com.tw www.phihong.com.tw

#### Phihong China

Science & Technology Rd., Silver Lake Industrial Area Qingxi Town, Dong Guan City, Guang Dong (523648), China Tel : +86-769-87319026 Fax : +86-769-87317106 phsales@phihong.com.tw

#### Phihong USA

47800 Fremont Blvd., Fremont, CA 94538, U.S.A. Tel : +1-510-445-0100 Fax : +1-510-445-1678 usasales@phihongusa.com www.phihong.com

#### Phihong Japan

5F, VORT Toyo Bldg., 3-23-24, Toyo, Koto-ku, Tokyo, 135-0016, Japan Tel: +81-3-5677-1678 Fax: +81-3-5634-5255 phsales@phihong.com.tw www.phihong.co.jp

#### Phihong Europe (United Kingdom/Germany/France) Wattstraat 50, 2171 TR Sassenheim, The Netherlands Tel : +31-(0)-252-225910 Fax : +31-(0)-252-218764 sales@phihongeu.com www.phihong.com.tw

Phihong Vietnam Lot CN5 An Duong Industrial Zone, Hong Phong Commune, An Duong County, Hai Phong City, Vietnam Tel : +84-22588-31557 **TECHNICAL DATASHEET** 

# Industrial Grade Open Frame Power Supply 240W/24V BI240-240A-R





#### Applications

- Industrial automation machinery
- Industrial control system
- Electronic instruments, equipment, or apparatus
- · Semiconductor fabrication equipment

#### Safety Standards



CB Certified for worldwide use / PSE Compliance

#### Dimensions

180 x 84 x 42 mm (7.09 x 3.30 x 1.65 inch)

#### **Features**

- Universal AC Input range (85 264 Vac)
- Active Boost PFC ensures high PF and complying with Harmonic current EN 61000-3-2, Class D
- + Half-Bridge ZVS topology with SR achieves up to 92 % efficiency
- 200% Peak Power for 10 seconds
- -10 to 70  $\,^\circ\text{C}$  ultra-wide operation range at convention cooling
- Conformal coating on PCBA to be against moisture, dust, and chemical pollutants
- Design compliance with EMI EN 55032, EMS EN 55024, safety EN/UL 62368-1, and RoHS Directive
- Operation altitude up to 5000 meters.
- 5 years warranty(with conditions)

#### **Scopes**

This industry grade of Open Frame Power Supply can operate in universal AC input from 85 to 264 Vac with lower inrush current. The built-in active Boost PFC ensures high PF and complying with Harmonic Current Emission EN 61000-3-2 class D. Embedded Half-Bridge ZVS topology with synchronous rectifier enhances conversion efficiency up to 92%. Moreover, ultra-wide temperature of -10 to 70 °C, conformal coating on the PCBAs against moisture, dust and chemical pollutants, long life and only recognized Japanese capacitor usage makes it robust in a variety of critical application environments. Besides, it is featured with Power Boost of 200% for 10 seconds enables reliable startup of high surge current scenarios as capacitive or motoring loadings without increasing budget for selecting higher power rating.

This product is certified for EMI standard according to EN 55032, EMS standard according to EN 55024, and major international safety standards according to EN/UL 62368-1 and is fully compliant with RoHS Directive for environmental protection.

# Specifications

# AC Input Characteristics

Nominal Input Voltage	100-240 Vac
Input Voltage Range	85-264 Vac
Nominal Input Frequency	50-60 Hz
Input Frequency Range	47-63 Hz
DC Input Voltage Range	120-370 Vdc
Input Current	< 2.6 A @ 115 Vac, < 1.3 A @ 230 Vac
Efficiency	91% typ. @ 115 Vac, 92% typ. @ 230 Vac (100% load)
No-load Power Dissipation	< 1.5 W @ 115 / 230 Vac
Max Inrush Current at Cold Start	< 30 A @ 115 Vac, < 60 A @ 230 Vac
Power Factor	> 0.9 @ 115 / 230 Vac (100% load)
Leakage Current	< 300 uA @ 115 / 230 Vac

# DC Output Characteristics

Nominal Output Voltage	24 Vdc
Output Voltage Adjustment Range	21.6-26.4 Vdc
Rated Output Current	10 A (continuously operating at 24V)
Minimum Output Current	0 A
Peak Output Current	20 A (Power Boost for maximum 10 seconds)
Output Power	240 W (while output voltage <=24V, current derating needed while output voltage >24V to keep total power at 240W) 480 W (Power Boost for maximum 10 seconds. For repetitive operation, average power shall not exceed continuous 240W rating)
Line Regulation	±0.5 %
Load Regulation	±1 %
Ripple and Noise (20 MHz)	< 150 mVpp @ > 0°C to 50°C < 180 mVpp @ -10°C to 0°C
Start-up Time	< 0.5 second @ 115 / 230 Vac (100% load)
Hold-up Time	20 ms typ. @ 115 / 230 Vac (100% load)
Overshoot & Undershoot at Dynamic Response	± 5% @ 0-50% load and 50-100% load (Slew Rate: 0.1 Α/μS)
Capacitive Loading	8,000 µF Max

#### Protections

Over Current Protection	Auto-Recovery mode after fault condition is removed
Short Circuit Protection	Auto-Recovery mode after fault condition is removed
Over Voltage Protection	27.6-33.6 V, Latch off Mode. Recycle AC ON/OFF is necessary to recover.
Over Temperature Protection	Latch Off Mode. Recycle AC ON/OFF is necessary to recover.

#### Environment

Operating Temperature Range	-10°C to +70°C
Storage Temperature Range	-25°C to +85°C
Power De-rating	Convection >50°C de-rate power by 2% / °C Forced Cooling at 10CFM >60°C de-rate power by 2% / °C
	< 90Vac de-rate power by 2% / V
Operating Humidity	5 to 95% RH (Non-Condensing)
Operating Altitude	0 to 5,000 Meters (16,400 ft)

### Reliability

MTBF	>200,000 hrs. as per JEITA RCR-9102B
Expected Capacitor Life time	10 years (115 Vac, 50% load @ 40°C)
Shock Test (Non-Operating)	IEC 60068-2-27, Half Sine Wave: 20 G for a duration of 11ms, 3 shocks for each 3 directions
Vibration (Operating)	IEC 60068-2-6, Sine Wave: 10 Hz to 55 Hz @ 19.6 m/S <sup>2</sup> (2 G peak); 3 min per cycle, 60 min per axis for all X, Y, Z directions

# Safety Standards

	TUV Bauart	EN 60950-1, EN 62368-1	
Electrical UL/cUL recognized Safety PSE Compliance CB scheme		UL 62368-1	
		Design to meet DENAN at 100Vac - 240Vac	
		IEC 60950-1, IEC 62368-1	
CE		In conformance with EMC Directive 2014/30/EU and Low Voltage Directive 2014/35/EU	
UKCA		In conformance with Electromagnetic Compatibility Regulations 2016 and Electrical Equipment (Safety) Regulations 2016	
	Input to Output	3000 Vac / 10 mA / 1 minutes	
Hi-Pot Test	Input to Ground	2000 Vac / 10 mA / 1 minutes	
	Output to Ground	500 Vac / 10 mA / 1 minutes	

### EMC

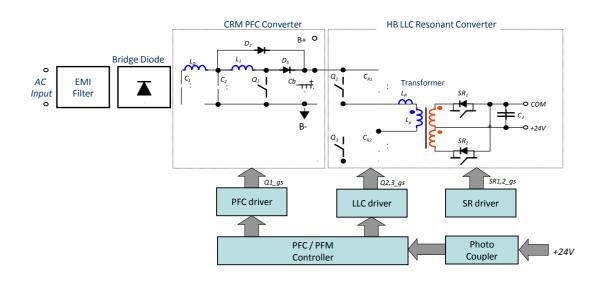
Emission (CE&RE)		CISPR 32, EN/BS EN 55032, FCC 47: Class B	
Harmonic Current Emission		IEC/EN/BS EN 61000-3-2, Class A and Class D	
Voltage Fluctuation and Flicker		IEC/EN/ BS EN 61000-3-3	
Immunity		EN/BS EN 55024	
Electrostatic Discharge	IEC 61000-4-2	Level 4 Criteria A Air Discharge: 15 kV Contact Discharge: 8 kV	
Radiated Field	IEC 61000-4-3	Level 3 Criteria A 80 MHz – 1 GHz, 10 V/M with 1 kHz tone / 80% modulation	

Electrical Fast Transient / Burst	IEC 61000-4-4	Level 4 Criteria A 4 kV		
Surge	IEC 61000-4-5	Level 4 Criteria A Common Mode: 4 kV Differential Mode: 2		
Conducted	IEC 61000-4-6	Level 3 Criteria A 150 kHz - 80 MHz, 10	) Vrms	
Power Frequency Magnetic Fields	IEC 61000-4-8	Level 3 Criteria A Magnetic field strens	gth 30 A/Meter	
Voltage Dips and Interruptions	IEC 61000-4-11	0% of 100 Vac 40% of 100 Vac 70% of 100 Vac 0% of 200 Vac 40% of 200 Vac 70% of 200 Vac	20 ms, 5000 ms 200 ms 500 ms 20 ms, 5000 ms 200 ms 500 ms	Criteria B Criteria B Criteria B Criteria B Criteria B Criteria B
Voltage Sag SEMI F47 – 0706		80% of 200 Vac 70% of 200 Vac 50% of 200 Vac	160 Vac, 1000 ms 140 Vac, 500 ms 100 Vac, 200 ms	Criteria A Criteria A Criteria A

#### **Mechanical**

Dimensions	180 x 84 x 42 mm (7.09 x 3.30 x 1.65 inch)		
Weight	0.44 kg (1.4 lb)		
	JST	JWT	TYCO
Input Connector	B3P5-VH(LF)(SN)	A3963WV2-5P-A	7-1123724-3
Output Connector	B6P-VH(LF)(SN)	A3963WV2-6P	1744489-6
	B7P-VH(LF)(SN)	A3963WV2-7P	1744489-7
Acoustic Noise	Sound Pressure Lev supply)	vel (SPL) < 25 dBA (*	1 Meter from power

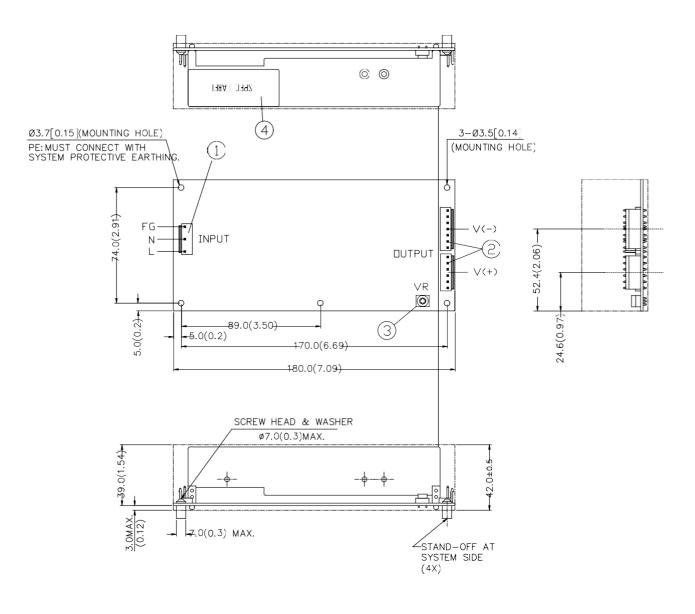
# **Block Diagram**



Note: Block Diagram for CRM PFC + HB-LLC

Dimensions

#### L x W x H: 180 x 84 x 42 mm [7.09 x 3.30 x 1.65 inch]



#### Item Device Description

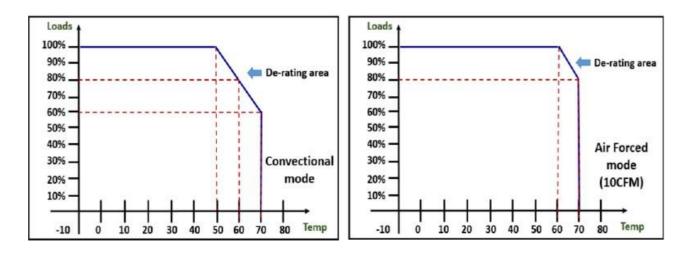
1	Input Connector (CN100)
2	Output Connector (CN200, CN201)
3	VR
4	Spec Label

#### Notes

- Dimensions are in mm [inch]
- For information on Mounting Torque, and I/O Connector and Housing, please refer to the Instruction Manual.

### **Engineering Data**

#### Output Load De-rating VS. Surrounding Temperature / AC Input Voltage



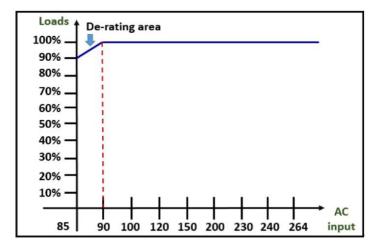
Condition.1 Open Frame with Surrounding Temperature. (Convectional / Air Forced)

#### Note: De-rating Power Output with Temperature

#### Note

- 1. At convectional mode, while surrounding temperature > 50°C, output de-rating by 2%/ °C up to 70°C.
- 2. At air forced mode, while surrounding temperature >  $60^{\circ}$ C, output de-rating by 2%/ °C up to  $70^{\circ}$ C.

Condition.2 Open Frame with Different AC inputs



#### Note

1. While AC input lower than 90Vac, output de-rating by 2%/ V down to 85Vac.

#### **Peak Power**

Peak Power is the special feature for this power supply which can support peak load conditions with a higher output power rising to 200% of max. load (480W) for the maximum duration of 10 seconds. This allows enables reliable startup of high surge current scenarios as capacitive or motoring loadings without increasing budget for selecting higher power rating. This peak power can also be repetitive once the averageoutput power shall not exceed rated 240W output.

#### **Over Current Protection (Auto-Recovery)**

While the power supply has suffered over current condition with 210% of lout of max. load, the self-protection mechanism will be activated to shut down the output and power supply then goes into "Auto-Recovery" mode. But the power supply will automatically recover once the fault condition is removed.

#### Short Circuit Protection (Auto-Recovery)

While a short circuit has been applied, then the self-protection mechanism will be activated to shut down the output and power supply then goes into "Auto-Recovery" mode. But the power supply will automatically recover once the fault condition is removed.

#### Over Voltage Protection (Latch Mode)

While an over voltage failure occurs and exceeds its specified range, the self-protection mechanism will be activated to shut down the output and power supply then goes into "Latch-Off" mode. The power supply will be resumed by the removal of over voltage condition with AC OFF/ON recycle for power supply reset.

#### Over Temperature Protection (Latch Mode)

While an over temperature failure occurs caused by the power supply working over its normal operating conditions or against the definitions of section of "De-rating power", the self-protection mechanism will be activated to shut down the output and power supply then goes into "Latch-Off" mode. The power supply will be resumed by the removal of over temperature condition with AC OFF/ON recycle for power supply reset.

#### Others

#### **Conformal Coating Methods**



Phihong has well-designed conformal coating processes that is executed by automation equipment rather than traditional manual ways to precisely perform it without leakage to ensure coating quality for any industrial products. This can prevent power supply damage caused by dusts, moisture, or any kinds of unexpected chemical pollutants in the critical application atmosphere to achieve expected robust operation.

# PHIHONG

#### **Phihong Locations**













#### Headquarters Phihong Technology Co., Ltd

No.568, Fuxing 3rd Rd., Gueishan Dist., Taoyuan City (33383), Taiwan Tel:+886-3-3277288 Fax:+886-3-3277622 phsales@phihong.com.tw www.phihong.com.tw

#### Phihong Technology Co. Ltd. (Tainan R&D Center)

No. 99, Zhengnan 1st. Street, Yongkang Dist., Tainan City 71046, Taiwan Tel : +886-6-254-7588 Fax : +886-6-254-7288 phsales@phihong.com.tw www.phihong.com.tw

#### Phihong China

Science & Technology Rd., Silver Lake Industrial Area Qingxi Town, Dong Guan City, Guang Dong (523648), China Tel : +86-769-87319026 Fax : +86-769-87317106 phsales@phihong.com.tw

#### Phihong USA

47800 Fremont Blvd., Fremont, CA 94538, U.S.A. Tel : +1-510-445-0100 Fax : +1-510-445-1678 usasales@phihongusa.com www.phihong.com

#### Phihong Japan

5F, VORT Toyo Bldg., 3-23-24, Toyo, Koto-ku, Tokyo, 135-0016, Japan Tel:+81-3-5677-1678 Fax:+81-3-5634-5255 phsales@phihong.com.tw www.phihong.co.jp

#### Phihong Europe (United Kingdom/Germany/France) Wattstraat 50, 2171 TR Sassenheim, The Netherlands Tel : +31-(0)-252-225910 Fax : +31-(0)-252-218764 sales@phihongeu.com www.phihong.com.tw

## Phihong Vietnam

Lot CN5 An Duong Industrial Zone, Hong Phong Commune, An Duong County, Hai Phong City, Vietnam Tel : +84-22588-31557